

MAR 03 2018 flw



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-607-511
Job Sheet 173445



Part No: D350-607-511

Job Qty: 4 ea

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/2/18

Job Tracking No:

Due Date: 3/16/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C
ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	3/16/18	3/16/18	0.00	0.00	Start Up Stores/Pkg-2		MAR 20 2018
140	Packaging	4 pcs	3/16/18	3/16/18	0.00	0.00	Packaging1-3		MAR 27 2018
150	QC	4 pcs	3/16/18	3/16/18	0.00	0.00	QC4		Smr
155	DC	4 pcs	3/16/18	3/16/18	0.00	0.00	DC		Smr
160	Packaging	4 pcs	3/16/18	3/16/18	0.00	0.00	Packaging3-1		Smr
170	QC21-FG	4 Ea	3/16/18	3/16/18	0.00	0.00	QC21		MAR 28 2018

Part Op 155 - Photocopy bluefile & type labels per PPP D350-607-511 CHG007
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	80 Ea (20 ea)	90-Start up Operation	SOJ7123
AN4-42A	Bolt	16 Ea (4 ea)	90-Start up Operation	SO45843
AN6-13A	Bolt	8 Ea (2 ea)	90-Start up Operation	SO44187
D3501-1	Bushing	32 Ea (8 ea)	90-Start up Operation	FIG383
D3910-3	Crosstube Lug	8 Ea (2 ea)	90-Start up Operation	SO38200
D3910-5	Crosstube Lug	4 Ea (1 ea)	90-Start up Operation	SO07167
D3910-7	Crosstube Lug	4 Ea (1 ea)	90-Start up Operation	SO38195
D3984	Rubber Extrusion, Crosstube (\$ Per Foot)	8 Ea (2 ea)	90-Start up Operation	SO44648
D4148-041	Fwd Crosstube Lug Assembly	4 Ea (1 ea)	90-Start up Operation	SO43168
D4149-041	Aft Crosstube Lug Assembly	4 Ea (1 ea)	90-Start up Operation	SO43268
D4775-041	Strut Assembly	8 Ea (2 ea)	90-Start up Operation	SO55346
D4776-3	Skidtube Clevis	8 Ea (2 ea)	90-Start up Operation	SO55023
MS21042L4	Nut	96 Ea (24 ea)	90-Start up Operation	SO45901
MS21042L6	Nut	8 Ea (2 ea)	90-Start up Operation	SO16881
NAS1149F0432P	Washer	160 Ea (40 ea)	90-Start up Operation	SO39142
NAS1149F0663P	Washer	16 Ea (4 ea)	90-Start up Operation	SO41137
D4085-3	Placard	4 Ea (1 ea)	90-Start up Operation	SO40238
D4713-1	Spacer	4 Ea (1 ea)	90-Start up Operation	SO44152
MS3367-5-0	Tie Wrap	4 Ea (1 ea)	90-Start up Operation	SO44152

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Container No: S052906



Part: D350-607-511

Job No: 173445

Serial No/Batch: S052906

Revision:
Inspector:

Date: 03/20/18

Job Allocations			
Operation	Component Part	Required	Inventory
90-Start up Operation	AN4-14A	80	476
	AN4-42A	16	137
	AN6-13A	8	37
	D3501-1	32	187
	D3910-3	8	33
	D3910-5	4	18
	D3910-7	4	29
	D3984	8	25
	D4085-3	4	48
	D4148-041	4	11
	D4149-041	4	11
	D4713-1	4	33
	D4775-041	8	8
	D4776-3	8	16
	MS21042L4	96	3,884
	MS21042L6	8	536
	MS3367-5-0	4	23
	NAS1149F0432P	160	1,152
	NAS1149F0663P	16	48
Allocated			
0			

Specifications could not be found.

Part Specifications



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001523	S049353	AN4-14A	Bolt	S027723	ST344	80
001523	S049352	AN4-42A	Bolt	S045843	ST341	16
001523	S049343	AN6-13A	Bolt	S044187	ST335	8
001523	S049335	D3501-1	Bushing	F165383	ST038	32
001523	S049280	D3910-3	Crosstube Lug	s038200	ST523	8
001523	S049267	D3910-5	Crosstube Lug	s007767	ST524	4
001523	S049279	D3910-7	Crosstube Lug	s038195	ST524	4
001523	S049370	D3984-030	Rubber Extrusion, Crusstube, 3"	S044648	ST064	32
001523	S049264	D4085-3	Placard	s042238	ST074	4
001523	S049331	D4148-041	Fwd Crosstube Lug Assembly	S043168	ST639	4
001523	S043268	D4149-041	Aft Crosstube Lug Assembly	S043231	ST539A	4
001523	S049261	D4713-1	Spacer	s044152	ST111	4
001523	S049320	MS21042L4	Nut	S045901	ST303	96
001523	S049319	MS21042L6	Nut	S016881	ST303	8
001523	S049210	MS3367-5-0	Tie Wrap	f123164	ST272	4
001523	S049285	NAS1149F0432P	Washer	s034412	ST362	160
001523	S049284	NAS1149F0663P	Washer	fm137680-25	ST262	16

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/8/18 1:40 PM dart.quirion.sonia

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER